

How many pages in spot welder manual?

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How to backup a spot welding gun?

Tape length (movable arm), (fixed arm) Define length of the process tape that is used. The manual backup is started via the "Tools Backup" menu. The spot welding gun and data to be backed up can be selected in the dialog box.

How do I configure spotwelding?

The installed hardware options and the fieldbus system that is used can be configured in the SpotWelding.Configurator. This tool can be found in the Start menu under "Programs" -> "Fronius Product Group" -> "SpotWelding.Configurator". It must be executed after every software update in order to check and enable the configuration.

How do I start homing on a spotwelding system?

SpotWelding interface signal waveform Moving to the When the system is switched on,the drives must move to the home position. To do this,home position set the "start homing" signaland wait until the "referenced" signal goes high. start homing... Welding start-up During the welding process,the "external position control active" signal is low.

How do I change the preset settings on a spot welder?

Adjustments9.1 Configuration settingThe spot welder is already set up for welding. To changethe preset configuration, do the following:

- o Turn the switch to the "0" position.
- o Press the buttons at the same time..
- o Turn the switch to the "1" position.
- o Wait for the P42 (or later software version) and F50/F60 messages to appear.

How do I use a spot welding gun?

Click "Start" Hold the sheet in the spot welding gun Press "Run" on the SpotWelding ControlThe spot welding gun performs the calibration. Test welding is carried out without a current at various P-factors. This process may take somewhat longer.

Traditional manual welding comes with many problems including shape deficiency and width change by the welding wire and welding flow. However, in automatic ...



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